

# SC-TK-400 Universal Twinning and Paralleling Kit™

## GENERAL

The SC-TK-400 Universal Twinning and Paralleling Kit™ is designed to allow a single thermostat to control two separate HVAC units. The SC-TK-400 can also be expanded to control two additional HVAC units. The Universal Twinning and Paralleling Kit™ can be used with single stage (1 Heat / 1 Cool), multi-stage (2 Heat / 2 Cool) and heat pump (3 Heat / 2 Cool) equipment.

## SEQUENCE OF OPERATION

The SC-TK-400 is designed to control multiple HVAC units from a single thermostat. For example, if the thermostat calls for first stage cooling, Y1 and G on both HVAC units will be energized at the same time.

## INSTALLATION

To install the panel, first slide the PC board out of its base and screw the base to a flat surface in a location that allows easy access to wiring. Reinstall the PC board by carefully centering it over the base and snapping it into the track grooves.

Connect a separate 24 Vac, 40VA transformer to the twinning terminals marked H and X.

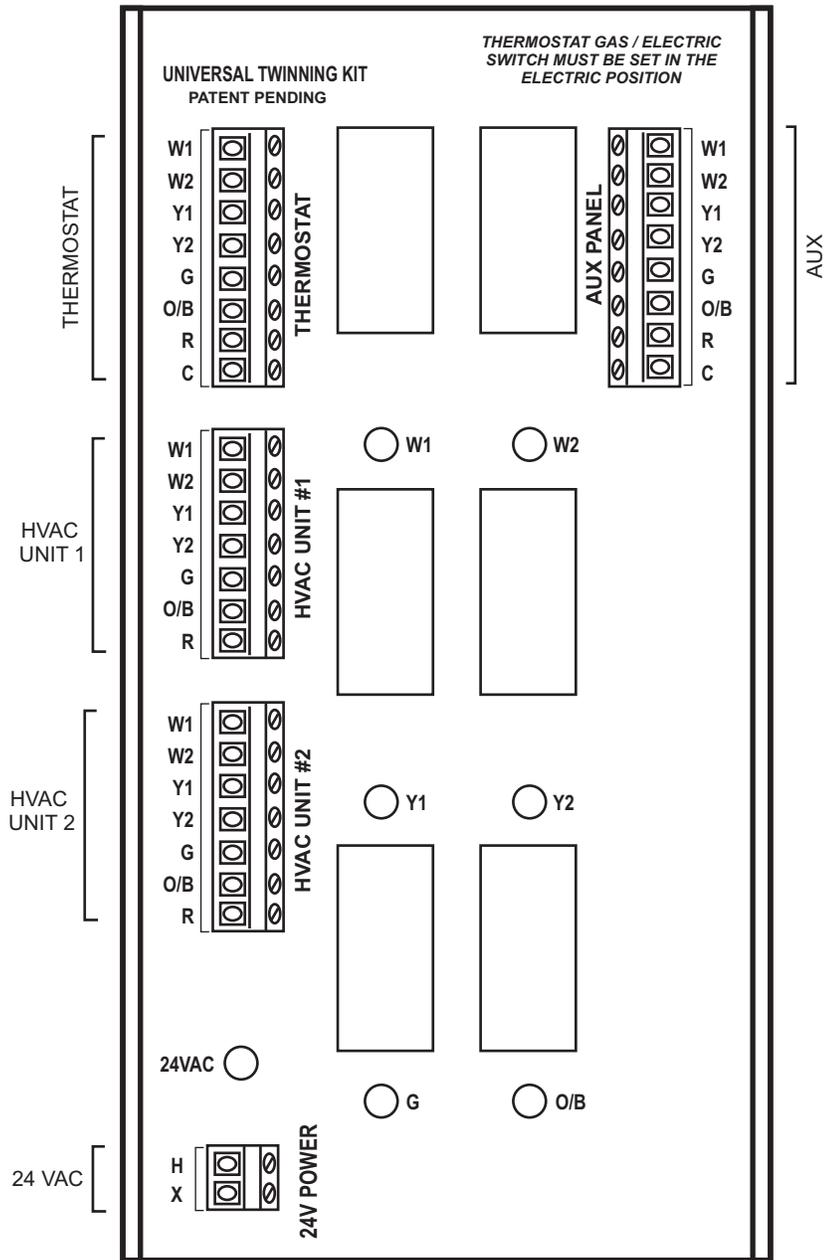
Only standard 18 gauge thermostat wire is required. The thermostat and HVAC units can be located up to 300 feet from the twinning kit.

The thermostat must be equipment compatible. (heat / cool stats for heat / cool equipment and heat pump stats for heat pumps)

Wire the thermostat to the terminals marked THERMOSTAT.

Wire appropriate HVAC unit to terminals marked HVAC UNIT #1 and HVAC UNIT #2.

**SPECIFIED**  
**CONTROLS**



**Only identical furnaces should be twinned in order to help insure that both furnace fans start at the same time.**

**If furnaces are not identical, a SC-TK-MM Motor Monitor or back draft dampers may be required.**

**Do not twin furnaces with variable speed motors.**

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# SC-TK-400 Universal Twinning and Paralleling Kit™

## SPECIFICATIONS

Panel Dimensions:  
10" H x 5" W x 2" D

Mounting:  
2 back plate screws

Operating Ambient Temperature:  
-20° to 160° F

Power Supply:  
24 Vac 40VA transformer

## 24 VAC POWER

H 24 Vac Hot  
X 24 Volt Common

## AUX PANEL

W1 To second panel THERMOSTAT W1  
W2 To second panel THERMOSTAT W2  
Y1 To second panel THERMOSTAT Y1  
Y2 To second panel THERMOSTAT Y2  
G To second panel THERMOSTAT G  
OB To second panel THERMOSTAT OB  
R To second panel THERMOSTAT R  
C To second panel THERMOSTAT C

## TERMINAL DESIGNATIONS

### STAT (Heat / Cool)

W1 First Stage Heat  
W2 Second Stage Heat  
Y1 First Stage Cool  
Y2 Second Stage Cool  
G Fan  
R 24 Vac Hot  
C 24 Vac Common

### STAT (Heat Pump)

W1 Auxiliary/Emergency Heat  
Y1 First Stage Compressor  
Y2 Second Stage Compressor  
G Fan  
O/B Reversing Valve  
R 24 Vac Hot  
C 24 Vac Common

### HVAC UNIT (Heat / Cool)

W1 First Stage Heat  
W2 Second Stage Heat  
Y1 First Stage Cool  
Y2 Second Stage Cool  
G Fan  
R 24 Vac Hot

### HVAC UNIT (Heat Pump)

W1 Auxiliary/Emergency Heat  
Y1 First Stage Compressor  
Y2 Second Stage Compressor  
G Fan  
OB Reversing Valve  
R 24 Vac Hot

## LED FUNCTIONS

W1 ON with call for first stage heat or auxiliary/emergency heat  
W2 ON with call for second stage heat  
Y1 On with call for first stage cool or first stage compressor  
Y2 ON with call for second stage cool or second stage compressor  
G ON with call for fan  
O/B ON when reversing valve is energized  
O = reversing valve energized on a call for cooling  
B = reversing valve energized on a call for heating

## AUXILIARY PANEL

Two SC-TK-400 panels can be wired together to control up to four HVAC units. The auxiliary terminals on one panel wire to the thermostat terminals on the other. The auxiliary terminals 'R' and 'C' also provide power to the second panel. The sequence of operation remains the same whereby each HVAC unit's fan and stages of heating and cooling will be energized at the same time based on the thermostat input.